

4 SLUG BUSTER® punch system



- For quick, clean, effortless and burr-free holes
- Split slugs fall free and can be disposed of easily

Suitable for

- Mild steel (St37), plastic and aluminium up to 3.5 mm

Operation

- Manual / hydraulic

Predrilling

- Draw stud Ø 9.5 mm, pilot drill Ø 9.7 mm 50360183
draw stud Ø 19.0 mm, pilot drill Ø 20.5 mm 50344030

Scope of supply

- Complete system including punch, die and draw stud for manual operation

Additional information

- 50042181 Draw stud without ball-bearing

True dimension	Standard size Pg	Standard size ISO	Max. Material thickness	Part No.	Punch spare part	Die spare part	Draw stud with ball bearing f. man. operation	Draw studs hand hydraulic	Draw studs battery f. powered punch, pump	Accessories adapter sleeves 19,0 / 28,6
12,5	Pg 7	ISO 12	1,5	50067273	50067281	50067290	50042181			
15,2	Pg 9		2,0	50319892	50319698	50320025	50000420	51300430	51300430	50339672
16,2		ISO 16	2,0	50351770	50351630	50351621	50000420	51300430	51300430	50339672
18,6	Pg 11		2,0	50319906	50319701	50320033	50000420	51300430	51300430	50339672
20,4	Pg 13	ISO 20	2,0	50319914	50319710	50320041	50000420	51300430	51300430	50339672
22,5	Pg 16		2,0	50319620	50317563	51147220	50000420	51300430	51300430	50339672
25,4		ISO 25	2,0	50351788	50351656	50351648	50000420	51300430	51300430	50339672
28,3	Pg 21		3,0	50319639	50317571	51069720	50040405	50318721	52045040	50339672
28,3	Pg 21		2,0	50319930	50319736	50320068	50000420	51300430	51300430	50339672
30,5			2,0	50365088	50362844	50362798	50000420	51300430	51300430	50339672
30,5			3,5	50602462	50602373	50362780	50040405	50318721	52045040	50339672
32,5		ISO 32	3,5	50351796	50351699	50351680	50040405	50318721	52045040	
34,6			3,5	50319647	50317580	50040111	50040405	50318721	52045040	
37,0	Pg 29		3,5	50319957	50319752	50320084	50040405	50318721	52045040	
40,5		ISO 40	3,5	50351800	50351583	50351591	50040405	50318721	52045040	
43,2			3,5	50319655	50317598	50040138	50040405	50318721	52045040	
47,0	Pg 36		3,5	50319965	51319760	51320090	50040421	50318721	52045040	
49,6			3,5	50319663	50317601	50040618	50040421	50318721	52045040	
50,8		ISO 50	3,5	50351818	50351605	50351613	50040421	50318721	52045040	
54,0	Pg 42		3,5	50361716	50361724	50361732	50040421	50318721	52045040	
60,0	Pg 48		3,5	50319981	50319787	50320114	50040421	50318721	52045040	
61,5			3,5	50319671	50317610	50040634	50040421	50318721	52045040	
64,0		ISO 63	3,5	50351826		50351664	50040421	50318721	52045040	